



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3935-4
Job Sheet 170817



Part No: D3935-4

Job Qty: 2 ea

Part Name: Pylon Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Waterjet		a 18/02/02
100	Waterjet	2 pcs		2/9/18	0.00	0.40	Waterjet1		a 18/02/02
110	QC	2 pcs		2/9/18	0.00	0.00	QC2 Waterjet-3		a 18/02/02
120	QC	2 pcs		2/9/18	0.00	0.00	QC8-3		38 FEB 05 2018
130	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3		PK FEB 06 2018
140	QC21-SA	2 Ea		2/9/18	0.00	0.00	QC21		DAS 21 FEB 06 2018 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	16.0960 sf (8.048 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

Plex 1/19/18 2:18 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Original Serial #: S038440 Revision: D3935-4 Operation: Start up Operation 02/02/18 Change No: Job No: 170817	 S038440 Pylon Wall	 DART AEROSPACE	ON ☐ work ☐ Scrap ☐ as-is ☐ oved	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;">Skid-tube</td> <td style="width: 25%;">Cross tube</td> <td style="width: 25%;">Water Jet</td> <td style="width: 25%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier		QTY Effective : Disposition	MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3">FAULT CATEGORY</th> </tr> <tr> <td style="width: 33%;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>				FAULT CATEGORY			☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence														
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Substation Past Expiry Date Misidentified			Process Improvement Manufacturing Process Past Due				Wave/Twist in Tube Marks/Chatter OTHER :																			

DART AEROSPACE LTD		Work Order:	170817
Description: Pylon Wall Protector, RH		Part Number:	D3935-4
Inspection Dwg: D3935 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	+/-0.030	5.68	1		V-Dx-02	
12.68	+/-0.030	12.68	1		Tape	
18.75	+/-0.030	18.75	1			
19.00	+/-0.030	19.00	1			
20.25	+/-0.030	20.25	1			
22.75	+/-0.030	22.75	1			
23.73	+/-0.030	23.73	1			
28.63	+/-0.030	28.63	1			
32.75	+/-0.030	32.75	1			
1.00	+/-0.030	1.00	1			
3.50	+/-0.030	3.50	1			
9.00	+/-0.030	9.00	1			
14.70	+/-0.030	14.70	1			
16.20	+/-0.030	16.20	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
0.125	+/-0.010	0.126	1			

Measured by:	ac	Audited by:		Prototype Approval:	N/A
Date:	18/02/02	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.11.17	New Issue	KJ	